



# GOODLUCK METALLICS

(A UNIT OF GOODLUCK INDIA LIMITED)

Survey No. 495-502, Village - Sikra Taluka - Bhachau, Dist : Kutch Gujarat - 370140

## MILL/MATERIAL/MANUFACTURER'S TEST CERTIFICATE

T.C. No. : GLM/2021/QA/PI-436/001

DTD. : 25.03.2021

To,

M/s- ACKINÉ BENDROVE LYTACRA

ATEETIES PL.50, LT-52106

KAUNAS 23

LITHUANIA



Inv. No.

SI/GLM/2021/3246

Inv. Date

25.03.2021

P.L. No.

GLI/2020-2021/436 dtd 09.03.2021

P.O. No.

GLM/2021/DOP/85

DOP NO

GLM/2021/DOP/85

We certify that the cold formed circular hollow section ERW Pipes described below was Manufactured, Sampled, Tested & Inspected in accordance with the tolerance as per EN 10219-1 : 2006 & EN 10219-2 : 2019 and Galvanized according to ISO : 1461 Quality, as well as buyer's requirements and has been found to meet the specification requirements also in compliance with construction Products regulation.

Sl. No.	PIPE SIZE			Grade	Cate-gory	No. Of Pipe/ Bundle	No. Of Bundle	No. Of Pipes	Net. Wt. (MT)	Heat No/ Cast No.	Chemical Analysis (%)								Mechanical Properties			Zinc Coating in Micron	Remarks
	OD (MM)	THK. (MM)	Length (Mtr)								C% 0.170 Max	Min% 1.400 Max	S% 0.040 Max	P% 0.040 Max	Si% ---- Max	N% 0.009 Max	CE% 0.350 Max	YST (235 Min) MPa	UTS 360-510 MPa	EL.% 24 Min	Flattening /Bend Test		
1	76.10	2.90	7.00	S235JRH	GIPE	37	19	703	23.490	A455840	0.078	0.460	0.008	0.015	0.039	0.004	0.155	298	412	31	PASSED	67-80	
TOTAL =							19	703	23.490														

The pipes have been found confirming to the Zinc Coating Test, Adhesion Test and Uniformity Test (wherever Applicable).

All pipes have been supplied in length as specified above with length tolerance -0/+50mm.

The pipes supplied with bright shiny, chromated/Anti rust coated.

All pipes have been checked visually and found free from internal & external defects visually.

Marking on product : Not required

Note : Material Certificate is according to EN 10204 / 3.1

Abbreviation: GIPE = Galvanized Plain End

for GOODLUCK METALLICS  
Q.C. DEPARTMENT